



Dart Aerospace Ltd.
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Canada

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D3773-041
Job Sheet 194114



Part No: D3773-041

Job Qty: 4 pcs

Part Name: Headrest Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV:B IPP Rev:A 08-05-21 new issue DD verified by:ec IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Large Fab - Welded Assy-1	4 pcs			0.00	1.67	Large Fab - 1		JUN 0 4 2019
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8	CC	
							Large Fab - 9		
120	QC 5	4 pcs			0.00	0.00	QC 5 - 10		JUN 0 4 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	QC 9	4 pcs			0.00	0.00	QC 9 - 10		JUN 0 4 2019
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
140	Packaging 3-1 - Stock - B4B	4 pcs			0.00	0.00	Packaging 3 - 1 - B4B		JUN 0 4 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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S187304



S187304

STC's Date: 06/04/19

Plex 4/25/19 1:12 PM Dart.Renwick.Jennife

Plex 4/25/19 1:12 PM Dart.Renwick.Jennife



Container No: S187304



Part: D3773-041

Job No: 194114

Serial No/Batch: S187304

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/04/19

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				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST 252
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
150	QC 21 - SA	4 pcs	0.00	0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Weld per dwg A/R Aluminum rod Batch: _____) Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (QC9- Inspect visual per QSI004- Fusion Welds) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3773-1	Adapter	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	5102266
D3773-3	Leg	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	5121461

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3773-1	4	6	0
	D3773-3	4	9	0

Part Specifications	
Specifications could not be found.	

Plex 4/25/19 1:12 PM Dart.Renwick.Jennifer